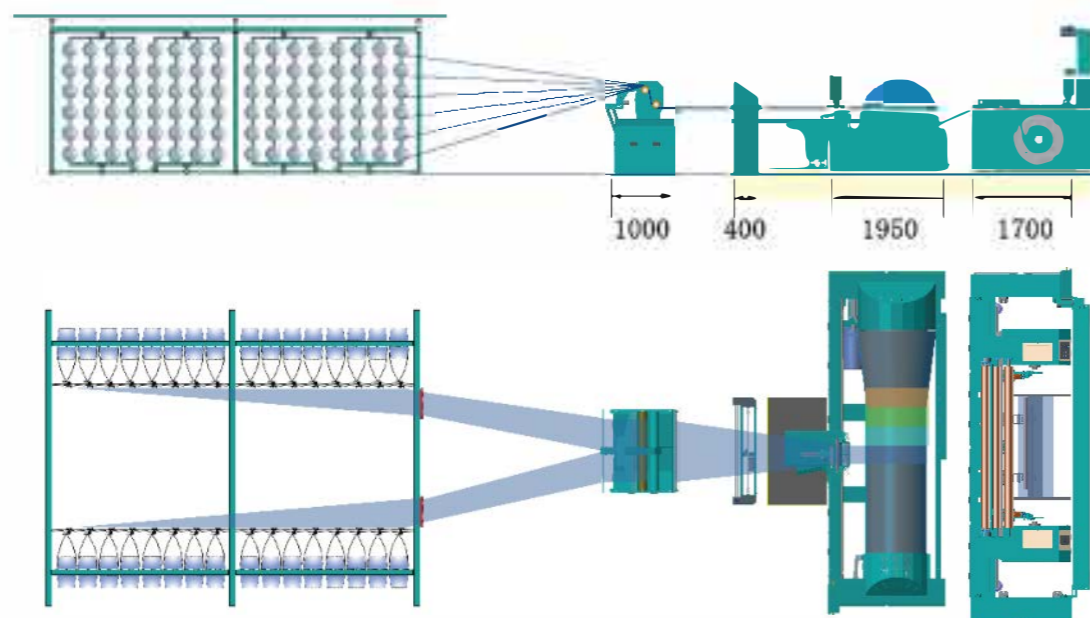


HF928B 高速自动分条整经机

HIGH SPEED AUTOMATIC SECTIONAL WARPING MACHINE



主要技术参数

Main Technical Parameters

盘片直径(mm)	Beam diameter	φ800、φ1000、φ1250
有效幅宽(mm)	Working width	2300 ~ 5400
大笼锥度	Drum taper	1:8(φ800); 1:6、1:8 (φ1000); 1:4.7 (φ1250)
大笼锥体长度(mm)	Drum taper length	1280(φ800); 1380(φ1000, 1:6); 1840(φ1000,1:8); 1600(φ1250)
倒轴最大张力	Max. beaming tension	16000N
最大条宽	Max. section width	770mm
整经最高速度	Max. working speed	1000m/min
倒轴最高速度	Max. beaming speed	300m/min (满轴时速度) (full beam)
经台测力装置	Tension measurement device	有 Yes
经台测密装置	Density measurement device	有 Yes
整经红外线防护	Warping infrared protection	有 Yes
上下轴控制方式	Load/unload control	液压 Hydraulic
倒轴张力控制方式	Beaming tension control	比例阀 Proportional valve
张力架控制方式	Tension frame control	闭环控制 Close-loop control

HF928B

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HF928B高速自动分条整经机



江阴市华方新技术科研有限公司

JIANGYIN HUAFANG NEW TECHNOLOGY & SCIENTIFIC RESEARCH CO.,LTD.

江苏省江阴市周庄镇长寿西张路11号
11# Xizhang Road, Changshou, Zhouzhuang Town, Jiangyin City, Jiangsu Province

137 0616 1133

0510-86366213

0510-86366212

zzj@h-fang.com

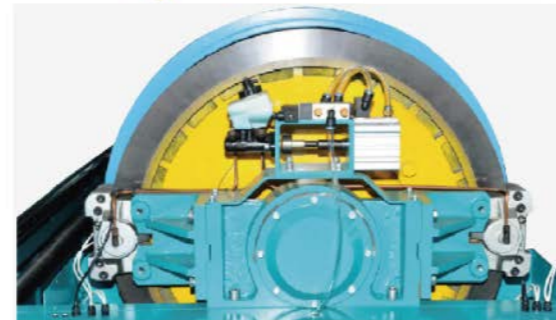
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HF928B 整经 WARPING

- HF928B 高速自动分条整经机用途广泛，模块化结构以及大量的选配项，使得该机器适用对任何一种短纤维纱以及纺织工业长丝进行分条整经。特别适用织轴大容量化和宽幅化并进行高张力卷取的优先设备。HF928B 确保高品质经纱与生产灵活性。
- HF928B High Speed Automatic Sectional Warping Machine has wide application, with modular structure and lots of optional parts, machine can warp any staple yarn and textile industry filament, is a priority equipment for high capacity, big width and high tension winding. HF928B ensures high quality warp yarn and production flexibility.



▲ 整经台：具有测力和测密功能的整经台
Warping table: With function of tension and density measurement



▲ 制动系统：采用液压盘式制动器，制动快速平稳
Brake system: Hydraulic disc type brake, fast and stable

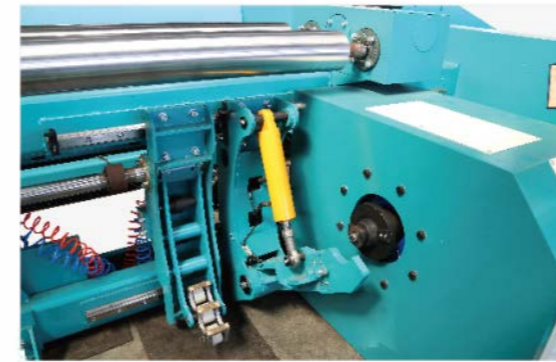


▲ 导轨排布：二条高精度直线导轨，分布在撑挡内外二侧面
Guide rail: Two high-precision linear guide rails, installed on each side of the wall



▲ 整经电气控制系统
Warping electrical control system

HF928B 倒轴 BEAMING



▲ 上下轴装置：通过液动力单元驱动经轴上下轴，额定负载高达 4000KG
Load/unload device: Driven by hydraulic power unit, rated load up to 4000 KG



▲ 拍开拍合：齿轮箱左右移动实现拍开拍合
Clap/unclap: Achieved by gearbox moving leftward & rightward



▲ 上油上蜡装置：倒轴时上蜡可以改善某些纱线在织造过程中的运行性能。可以对上蜡进行任意编程控制，从而确保上蜡均匀。
Oiling/waxing device: For better working performance in weaving process of some kind of yarn. Programme controlled to ensure uniform waxing.



▲ 倒轴电气控制系统
Beaming electrical control system

